



Status, requirements and way forward for the sustainable management of used nuclear fuel and radioactive waste from EU research reactors

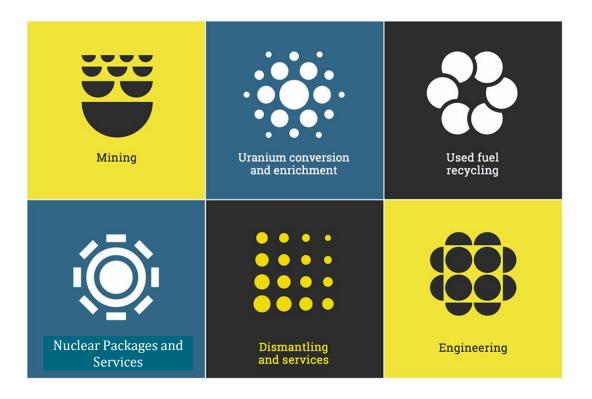
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Orano A strategic refocusing on nuclear fuel cycle business







Sustainable Used Nuclear Fuel management Introduction



Orano Used Nuclear Fuel management, a key asset addressing Back-End challenges for international nuclear operators

Used Nuclear Fuel management: the challenges

- Worldwide growing quantities
- Disposal facilities development







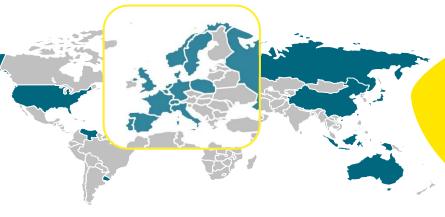
Orano Used Nuclear Fuel management, a key asset addressing Back-End challenges for international nuclear operators







Industrial solutions with 40 years of experience & proven continuous adaptation to new requirements



+ Leading R&D efforts
for supporting EU strategic
industrial sectors while building
next generation fuel cycle

→ Valorization of elements
currently found in the
waste solutions from
UNF reprocessing...





Sustainable management of Used Nuclear Fuel from European Research Reactors Challenges and options

Transportation of RRUNF
RRUNF reprocessing operations
Management of final waste from
reprocessing



Research reactor Used Fuel management status

Specific feature

High variety of materials in small quantities



The Challenge

Build standardized and industralized processes



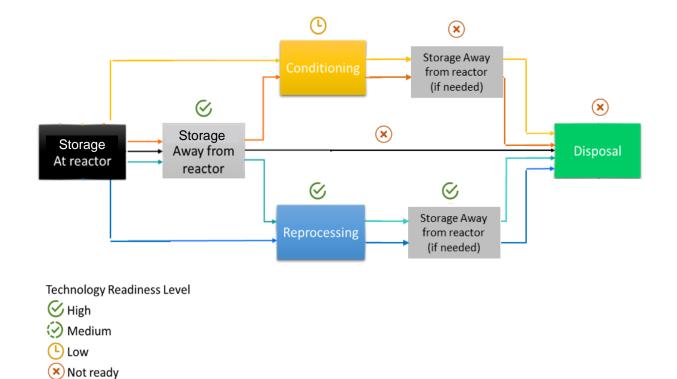
Decision postoponed (storage)

Shipment back to the country of origin (outside Europe)

Define a sustainable strategy up to disposal

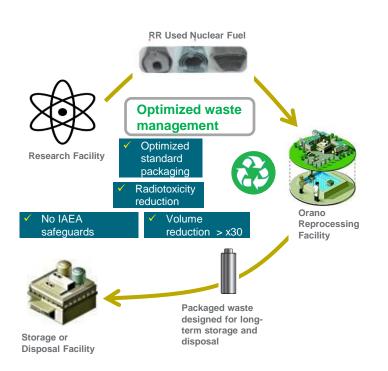


Available RRUNF management strategies





Reprocessing of RRUNF Conditioning of final waste under optimized form





- Non-proliferation
 No IAEA safeguards
- Risk reduction
 with regard to long-term management of
 nuclear materials
- Optimized disposal in terms of design / operations
- Clear predictability on Used Fuel management cost



Transportation of Research Reactor Used Fuel

Since 1990's: ~150 MTR¹ type transportation casks transported to Orano La Hague reprocessing plant

MTR cask operated today: 'TN®-MTR' cask Especially for transport to:

- La Hague
- US DOE Savannah River Site

¹MTR: Materials Testing Reactor with fuel element typically:

- made of U-Al alloy (possibly with Si)
- 6-10 kg of alloy, length ~1 m
- A transport cask for large variety of fissile or non fissile radioactive materials: 'TN®-106' cask

For shipments between research reactors and laboratories





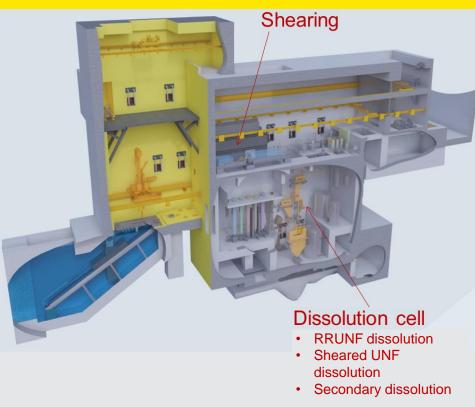


Reprocessing of RRUNF Experience and future service

Orano La Hague facility RRUNF reprocessing experience

- From 2005 to early 2019:
 11+ tons of MTR UNF reprocessed
- Market expanding needs in terms of management of UNF from non-power applications

Future Special
Fuel Treatment
capabilities in existing
plant: 'TCP'





Reprocessing of RRUNF TCP service

TCP technical assets

- Shearing tool modularity and operational flexibility
- A wide scale of dissolution conditions
 - Bringing more flexibility
 - Facilitating implementation of dedicated solutions for specific fuel features

Fuels from research reactors

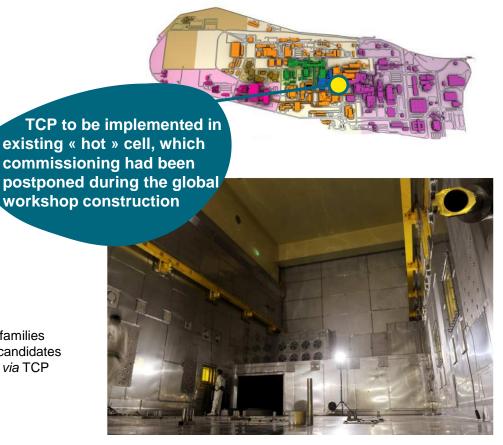
Fuels and materials of specific kinds

Non-irradiated fuels and materials

Nox fuels from ight water reactors

Special MOX fuels from ight form ight from ight from ight from ight from ight from ight from ight form ig

Special Fuel families identified as candidates for treatment *via* TCP





Universal Canisters Smooth final residues management

Universal Canisters - Vitrified

Fission products and minor actinides vitrified in a homogeneous and stable glass matrix

- Intermediate to High Level Waste
- Heat generating
- Universal Canisters Compacted

Compacted structural waste from non-solubleparts of fuels

- Intermediate level long-lived waste
- Not heat generating

The TN®28 for transport / TN®81 for transport and storage of 20 to 28 UC

Vitrified and compacted waste are standard and durable



No IAEA safeguards

Standardization

Simplified transport and onsite handling

Volume saving in storage / disposal facilities

High stability of the residues for the very long term

Clear cost predictability

A universal waste management solution







Sustainable management of Radioactive Waste from Research Reactors

Radioactive Waste management strategy
Radioactive Waste management options



Waste Management strategy

Managing waste routes in a sustainable, innovative and cost-effective manner in all the steps:



with a performance oriented approach

safety, modularity, sustainability and acceptance, space availability



MINIMIZING costs, volumes, toxicity,

incremental investments, environmental impact

 and innovative tools continuously developed

Nanopix, CartoOnline, Riana, Iris, Collecte, Manuela

300,000+ m3

VLLW-SL-LILW conditioned, transported by Orano and disposed of in France

80% waste

to the French Ground Disposal facility conditioned by Orano



Waste management option: The TN MW[®] cask concept Adaptble according to the content and use

All kind of waste: liquid, solid, sludge, bulk loading

- B(U) package 2012 IAEA Regulations
- 10 t loaded, 8 t empty
- Activity up to 300 TBq for 60Co
- Wet or dry loading
- Max P: 300 W

Optional welded secondary lid to guaranty very long term storage

Vent orifice for draining / drying / inerting operations

Possibility to add semi-porous gas venting system if needed

Additional shielding depending on waste activity

Compatible with « In Drum Drying » system

Bottom vent orifice for draining/drying operations in case of loading in wet conditions (optional)

Possibility to add a semi-porous gas venting system if needed

Metallic gaskets to guaranty and control the leak tightness for at least 40 years

Stainless-steel forged raw material to avoid corrosion during long term storage

Compatible with H2 getters to control risk of radiolysis in closed cavity

Shock absorbers to answer to B(U) regulation



TN MW[®] in Transport configuration

Content

In Operation

Transportation

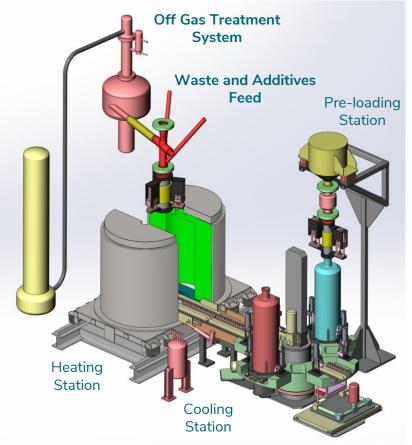
Interim Storage

orano

Final Disposal

17

Waste management option: Dem&Melt, an innovative in-can vitrification facility



An innovative solution for treating intermediate and high level waste arising from remediation and D&D

can accommodate uncertainties in waste composition

Dem&Melt operates within a compact unit, ensuring:

- Significant volume reduction
- Safe containment of radionuclides
- Waste stabilization

An optimized waste treatment solution designed for a wide range of waste:

Zeolites, Liquids, Deposits, Solids, Sludges

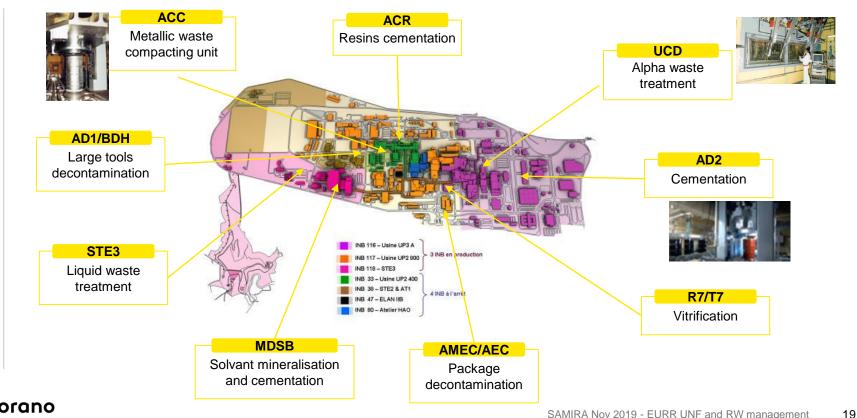








Radioactive Waste management options **Shipment to La Hague for conditioning**





Conclusion



Management of Used Nuclear Fuel and Radioactive Waste from European Research Reactors

- Identification of Used Nuclear Fuel management sustainable strategy making use of available capacities
- Definition of Radioactive Waste management global and optimized approach

Orano supports EURR operators in their back-end operations based on

- Long-term and international used nuclear fuel management experience
- Strong return of experience from multiple radioactive waste management programs with its own and also worldwide facilities
- ✓ Up-to-date and adapted services

Ready to set up partnership with EURR operators for robustly managing back-end operations





